



**BEPC Inc.** is a consulting firm specializing in providing Manufacturing Engineering Services to the Life Science Industry, as well as IT Services to Fortune 500 companies. It is our purpose to improve and support our entire client's manufacturing needs so that they can serve their customers better.

**BEPC Inc.** is a Small Business Enterprise certified by the National Minority Business Developmental Council.

**Our Vision:** To be the Leader in Technical Consulting Services for corporations seeking exceptional business results.

**Our Mission:** Provide corporations with innovative Consulting Services focused on continuous improvement through the implementation of Six-Sigma, Lean and other related methodologies at an exceptional value.



## MEDICAL DEVICE—MANUFACTURING ENGINEERING



BEPC provides Technical Consulting Services in all areas of Manufacturing Engineering and Quality Assurance including:

- Process Transfers
- Lean Implementation
- Six Sigma Consulting
- Corrective & Preventive Actions (CAPA)
- Packaging Engineering
- Computer Systems Validations
- Supplier Quality Auditing
- Process, Product, Equipment, and Software Validation

### Sample List

### Of Projects:

- Commissioning & Qualification of Clean Room including start-up of production
- Validation of packaging equipment for medical device (compound product) to extend product shelf life
- Validations (IQ/OQ/PQ) of manufacturing processes
- Process transfers of manufacturing lines from US, Europe and Mexico
- Characterization engineering studies for raw material components
- Engineering technical support for closure of corrective & preventive actions-CAPA
- Development of technical document-engineering specifications, work instructions and quality reports

*"Cutting-Edge Consulting for Cutting-Edge Companies"*



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